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Market in extraction

Plotting

WATERTOWN ALCOHAL WALDREDVO MASE

W. A. Torn No. 2

4.50.C. Homo. A.P. Insulating Material (75)

\$ 50C. Homo A.P.

PLATE NO.

IG -2

DATE 9/17/34

Plate 1/4" and 1/8" .50 C homogeneous armor plate, rolled by Henry Disston & Sons Co., and heat treated at Watertown Arsenal. 1600°F, oil quenched, draw at 1000°F for a Brinell hardness 418 to 450.
BL at top and bottom - outside insulating material is about the same as BL thru insul material. BL best with 1/4" plate in front say 2100 - for 1/8° in front not more than 2000;

ARMOR PLATE COMPOSITION

C. Mn. P. S. Si. Cr. Me. Va. .45/.55 .40/.60 <-.03 <-.03 .15/.25 1.10/1.39 .65/.80 .20/.32

	\$100 fg. 0 #2	ROUND NO.	STRIKING VELOCITY	
	#1 1900 F.s.	2	2100	above insul. no penetra- tion.
		8	2100	just below insul. slight erack
2100 fs. 0#4		4	2100	bory slight erack
	2100 fs			

PLATE NORMAL, 100 YD. RANGE, .30 CAL. M1922 A.P. BULLETS, MANN BARREL UNLESS NOTED OTHERWISE.

\$.50 C. Homa. A.P.

Insulating Material (F)

4.50 C. Homo, A.P.

PLATE NO. IC - 1

DATE 9/17/34

Plates 1/8" and 1/4" .50 C homogeneous armor plate, rolled by Henry Disston & Sons Co., and heat treated at Watertown Arsenal. 1600°F, oil quenched, drawn at 1000°F for a Brinell hardness of 418 to 430.

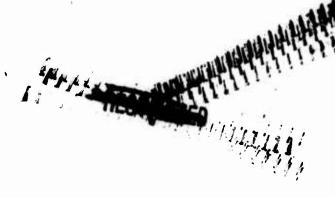
ARMOR PLATE COMPOSITION

C. Mn. P. S. Si. Cr. Me. Va. .45/.55 .40/.60 < .03 < .03 .15/.25 1.10/1.30 .66/.80 .20/.30

#3 0 1900 fis. #2 0 1700 fis.	ROUND NO.	STRIKING VELOCITY 1600	REMARKS Very slight bulge c.i.p.
o 1700 ts.	2	1700	• 70 11
ै। 0 1 6 00 fis.	3	1900	Bulge on back plate. hit old hole.
#4 0 2100 fs.	4	2100	c.1.p. hose thin about 1/8
			-, -

PLATE NORMAL, 100 YD. RANGE, .30 CAL. M1922 A.P. BULLETS, MANN BARREL UNLESS NOTED OTHERWISE.

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REPORT 710/30

SIXTH REPORT OF COMPOSITE PLATES

1 0 - 1 and 1 0 - 2

THE USE OF INSULATING MARCHIAL

D. J. Martin 105 Mt. Ord. Dept.

1034



1.

Report No. 710/30
Report No. 710/30
Retertown Arsenal

There was received from Rock Island Arsenal a sample of the insulating material used in the pilot combat car TS and the light tank T2. Rock Island Arsenal letter dated 7/12/34, (#.A. 453/706) requested that this sample be tried out in composite plate construction.

Available Frankford Arsenal pre-loaded assumition made the test of a 3/8" plate combination most feasible. The insulating material, therefore, was set up between a piece of 1/4" and a piece of 1/8" homogeneous, 0.50 carbon, Dieston plate, both heat treated as indicated to about 418 Brinell.

by use of the insulating material. The two plates had an approximate ballistic limit of 2100 f. s. when fired at with the 1/4° plate in front and of 2000 f.s. when fired at with the 1/8° plate in front. The same approximate limits were obtained when shots went through the insulating material as those obtained when shots went through the through the plates cutaids the insulating material.

The insulating material, supported on both sides,
was not badly injured by the penetrations. A small hole,
almost closed up, was the only indication that a bullet

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nit near the edge of the insulating material, the material was hadly torn and pulverized.

Respectfully sucuitted,

D. J. Eartin lat Lt. Ord. Dept.

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